



KB Cores Engine Long Block List OCTOBER 2025

www.kbcores.com

800-822-2673

Make	Liter	CID	Description	Application	Block Casting #	Head Casting #	Long Block Price
AMC	2.5	150	With crankshaft casting 611	83-90	059/448/532	Any	\$100
AMC	2.5	150	With crankshaft casting 904	1999+	474/403	Any	\$200
AMC	2.5	151		JEEP	152/189/542	552/702	\$100
AMC	4.0	242		JEEP	ANY	ANY	\$100
AMC	4.0	242		JEEP	449/449AA	331/630	\$175
AMC	4.2	258		81-90	380/618/867	809/040/717/86	\$150
AMC	4.2	258	With Crankshaft casting 723 only		444	661/000/480/656/002	\$300
AMC	4.2	258			077	258	\$150
AMC	5.0	304	Must have timing cover	72-81	527/528	Any	\$250
AMC	5.9	360			Any	Any	\$250
AMC	5.9	360		72-91	528	Any	\$200
AMC	6.6	401		71-76	Any	Any	\$325
Audi	1.4		2006+		Any	Any	\$75
Audi	1.8		2006+		Any	Any	\$75
Audi	1.9		2006+		Any	Any	\$75
Audi	2.0		2006+		Any	Any	\$75
Audi	3.2		2010+		Any	Any	\$125
Audi	5.2		2006+		Any	Any	\$150
BMW	1.5		2000+	Mini Cooper	Any	Any	\$100
BMW	1.6		2005+	Mini Cooper	Any	Any	\$100
BMW	2.0		2007+		Any	Any	\$125
BMW	2.0		B48		B48	Any	\$125
BMW	2.0		N20		N20	Any	\$125
BMW	3.0		B58		B58	Any	\$125
BMW	3.0		2009+, N54 Code, 6 bolt flywheel	Must have all covers	N54	Any	\$125
BMW	3.0		2009+, N54 Code, 8 bolt flywheel	Must have all covers	N54	Any	\$125
BMW	3.0		N55		N55	Any	\$350
BMW	3.0		S55		S55	Any	\$200
BMW	3.2		2009+		Any	Any	\$100
BMW	4.4		S63/S63TU		S63/S63TU	Any	\$200
BMW	4.4		N63/N63TU		N63/N63TU	Any	\$200
Buick	3.8	231	Turbo Only	84-87	109/140/139/801/898	445/092/248/515	\$50
DC	2.4		Aluminum block only		Any	Any	\$75
DC	2.4		Must have all covers		502AA/502AB	Any	\$75
DC	2.6	156	RWD only		Any	Any	\$125
DC	3.6		Must be complete with covers	Wrangler/Promaster only	144AB/232AB	Any	\$175
DC	3.6				Any	Any	\$100
DC	3.7	225	V6, camshaft must be good	2007+ Only Small Trucks/SUVs	Any	Any	\$100
DC	3.7	225	V6, camshaft must be good NON EGR		Any	Any	\$75
DC	3.8	230	Must have timing cover	91-93	Any	Any	\$75
DC	3.8	230	Must have timing cover	04-07	031AA	Any	\$75
DC	3.8	230	Must have timing cover	Wrangler application only	031AB	Any	\$200
DC	4.7	289	No EGR		Any	Any	\$75
DC	4.7	289	With EGR		Any	Any	\$75
DC	4.7	289	High Output		457/458	Any	\$125
DC	4.7	289	2008+, 16 spark plugs		128/129	Any	\$200
DC	5.7	348	Hemi early		Any	Any	\$100
DC	5.7	348	Hemi, 2009+		319DK/319DA	Any	\$250
DC	5.9	360	Carbureted	76-93 Trucks/Vans	Any	Any	\$50



KB Cores Engine Long Block List OCTOBER 2025

www.kbcores.com

800-822-2673

Make	Liter	CID	Description	Application	Block Casting #	Head Casting #	Long Block Price
DC	5.9	360	Rocker Heads		Any	Any	\$50
DC	6.1	370	Hemi, must be complete with all covers	05-15 Trucks/SUVs	Any	Any	\$1,000
DC	6.2		Hemi, must be complete with all covers		Any	Any	\$1,000
DC	6.4	390	Hemi sedan		Any	Any	\$1,000
DC	6.4	390	Hemi truck		Any	Any	\$750
DC	7.2	440	Early		430	Any	\$200
DC	7.2	440	With power steering pump hole only	66-84	Any	Any	\$200
Ford	2.3	140	8 spark plugs only, cast iron	Ranger	Any	Any	\$85
Ford	2.3	140	All aluminum, FWD, turbo	Ford/Mazda	T5253	L3K9	\$125
Ford	2.3	140	All aluminum, Ranger, RWD, 2000+	Ranger and Mazda Pickup	Any	Any	\$125
Ford	2.5	153	8 spark plugs, cast iron	Ranger	Any	Any	\$85
Ford	2.7		Turbo Only		Any	Any	\$125
Ford	2.8			RANGER 1983-1986	83TM	83TM	\$100
Ford	2.9		Must remove exhaust manifold		86TM/87TM	86TM	\$100
Ford	3.0		Must have all covers	2009-2012 Escape application only	6E5E-6015-AA	9L8E-BD/BE/BF	\$100
Ford	3.5		NON turbo	2011+	Any	Any	\$100
Ford	3.5		Turbo Only		BL3E	BL3E	\$200
Ford	3.5		Turbo Only		BL3E	BL3E/DL3E	\$200
Ford	3.5		Turbo Only		AT4E	AASE	\$175
Ford	3.7		Non Turbo		Any	Any	\$100
Ford	3.7		Turbo Only		Any	Any	\$150
Ford	4.0				Any	90TM/93TM	\$75
Ford	4.0				Any	95TM/98TM	\$75
Ford	4.5		ECZ: Diesel		Any	Any	\$200
Ford	4.6		2 valve, 2005-2006	Econoline application only - T/C: 7L/4L/4C	6L2E/7L2E	1L2E	\$100
Ford	4.6		2 valve, 2007-2010	F150 application - T/C: 2L3E	6L2E/7L2E	1L2E	\$150
Ford	4.6		3 Valve heads, cast iron block		3L	Any	\$200
Ford	4.6		3 Valve heads, aluminum block		3L	Any	\$200
Ford	4.6		3 Valve heads, cast iron block		9L	Any	\$200
Ford	4.6		3 Valve heads, aluminum block		9L	Any	\$200
Ford	4.7	289			C4/C7	Any	\$125
Ford	4.9	300	Carbureted	65-93	Any	Any	\$75
Ford	4.9	300	Fuel Injected	94-97	Any	Any	\$50
Ford	5.0	302	Carbureted, thick stud bolts		Any	Any	\$150
Ford	5.0	302	Carbureted, thin stud bolts		Any	Any	\$150
Ford	5.0	302	Roller, with knock sensor on block	84-97 Truck only	E7/F1	T E5TE/E7TE	\$150
Ford	5.0	302	Roller, with knock sensor on block	83-91 Sedans only	E7/F1	S/E6SE	\$150
Ford	5.0	302	GT40 heads, 3 bar		Any	Any	\$300
Ford	5.0	302	4 bar heads		Any	Any	\$250
Ford	5.0	302	Coyote, 2011+		Any	Any	\$225
Ford	5.0	302	Coyote, 2011-14	Mustang application only With All Covers	Any	Any	\$250



KB Cores Engine Long Block List OCTOBER 2025

www.kbcores.com

800-822-2673

Make	Liter	CID	Description	Application	Block Casting #	Head Casting #	Long Block Price
Ford	5.0	302	Coyote, 2014+	Mustang application only With All Covers	Any	Any	\$500
Ford	5.2		2015+		Any	Any	\$500
Ford	5.4		2002+		Any	Any	\$150
Ford	5.4		2007-2008; 3 valve	Econoline application only	3L3E	2L1E	\$200
Ford	5.4		2008+; 3 valve	T/C: 5C3E/3L3E/7L3E; MUST HAVE ALL COVERS	3L3E	9L3E	\$250
Ford	5.4		2004-07; 3 valve	Must have all covers	3L3E	3L3E	\$150
Ford	5.8	351	Windsor, Carbureted, stud rockers		Any	Any	\$150
Ford	5.8	351	Windsor, Non roller, fuel injected		C8/C9	Any	\$150
Ford	5.8	351	Windsor, NON Roller Cam	94-97 Trucks/Vans	F4	Any	\$150
Ford	5.8	351	Windsor, Roller Cam	94-97 Trucks/Vans	F4	Any	\$150
Ford	5.8	351	351 Modified, crankshaft casting 1K		D4/D7	Any	\$150
Ford	5.8	351	Cleveland, 4 barrel carburetor		Any	Any	\$150
Ford	6.2		Must have all covers	2010+	Any	Any	\$500
Ford	6.4	390	NO SMOG		C7/C8	C1/C2/C4/C6/C7/C8/D2	\$150
Ford	6.4	390	WITH SMOG		C7/C8	C1/C2/C4/C6/C7/C8/D2	\$150
Ford	6.4	390	Modified crankshaft	64-76	C4AE/D4TE/D3TE/C8AE/C5AE/D7TE/C8ME	Any	\$150
Ford	6.6	400	WITH SMOG		D1/D4/B2/D7	Any	\$150
Ford	6.6	400	NO SMOG		D1/D4/B2/D7	Any	\$150
Ford	6.8	415	V10, 2 Valves per cylinder	97-01 Super Duties, F-Series, E-Series	F7	1C2E/YC2E	\$400
Ford	6.8	415	V10, 2 Valves per cylinder	97-01 Super Duties, F-Series, E-Series	1C/3C/5C	1C2E/YC2E	\$500
Ford	6.8	415	V10, 2 Valves per cylinder	2002+ Super Duties, F-Series, E-Series	F7	F7	\$400
Ford	6.8	415	V10, 3 valves per cylinder	2005+ Super Duties, F-Series, E-Series	Any	Any	\$800
Ford	7.0	429	Carbureted	79-87	D9TE-AB	Any	\$250
Ford	7.5	460			D9TE	E6TE-DA	\$150
Ford	7.5	460			D9TE	E7TE-BD	\$150
Ford	7.5	460			D9TE	F3TE-JA	\$200
GM	1.4		Turbo Only	Cruze	Any	Any	\$75
GM	2.2	134		95-03 Truck only	666/396/521	391/391S	\$55
GM	2.2	134			035	391/391S	\$55
GM	2.2	134	EGR		035/521	146/507	\$75
GM	2.4		Ecotec, 2011+ direct injection		Any	279	\$100
GM	2.4		Ecotec, 2011+ direct injection, w/smog	California Emissions	Any	282	\$100
GM	2.5	151			980/750/893	Any	\$70
GM	2.5	151	FWD only		638	Any	\$70
GM	2.5	151	RWD only	88-95 S10 only	311/046/032/579	Any	\$75
GM	2.8		2004+	COLORADO application	Any	Any	\$150
GM	2.9	177		03-15 Colorado only	Any	Any	\$150
GM	3.5	215	5 cylinder	03-15 Colorado only	Any	Any	\$175
GM	3.6				402/141/401 490/493/121 892	Any	\$100
GM	3.6		V6, 3 exhaust holes in heads	2007+	Any	Any	\$100



KB Cores Engine Long Block List OCTOBER 2025

www.kbcores.com

800-822-2673

Make	Liter	CID	Description	Application	Block Casting #	Head Casting #	Long Block Price
GM	3.7	225	5 cylinder, must have good crankshaft -\$75	05-15 Colorado only	Any	Any	\$200
GM	4.1	250	Non Integral only	74-84	Any	Any	\$60
GM	4.3	262	Must have fuel pump holes - FUEL INJECTED	ROLLER CAM	683/553	768/996	\$75
GM	4.3	262	Must have fuel pump holes - FUEL INJECTED	FLAT CAM	553	268/248	\$75
GM	4.3	262	Small knock sensor		090M	Any	\$75
GM	4.3		Cast iron block, 2007+. Must have oil pan		234	7113	\$75
GM	4.3		Aluminum block, 2014+	GEN V	Any	Any	\$250
GM	4.8	292	Three Bolt Starter only	74-84 Trucks/SUVs	Any	Any	\$75
GM	4.8		Gen 3; 2005-06 only		358/398	706/862	\$75
GM	4.8				177/178/779	243/799	\$125
GM	5.0	305	2 pc crank, carbureted		Any	Any	\$50
GM	5.0	305	1 pc seal, TBI		Any	Any	\$50
GM	5.0	305	1 pc seal, Vortec		878	059/520	\$250
GM	5.3	323	Cast iron block	Gen III	any	Any	\$75
GM	5.3	323	Cast iron block	Gen IV	177/178/779	243/799	\$125
GM	5.3	323	Aluminum block	Gen IV	910	862/706	\$150
GM	5.3	323	FWD, Aluminum block	Gen IV	004	243/799	\$125
GM	5.3	323	Aluminum block	Gen IV	733	243/799	\$150
GM	5.3	323	Aluminum block	Gen IV	513	243/799	\$200
GM	5.3	323	Aluminum block	Gen V	Any	Any	\$250
GM	5.7	350	2 Bolt Main, Carbureted	67-85. No 305's	Any	Any	\$150
GM	5.7	350	2 Bolt Main, TBI	87-95	638	Any	\$150
GM	5.7	350	4 Bolt Main, Carbureted	69-85	Any	Any	\$150
GM	5.7	350	4 Bolt Main, TBI	87-95	638	Any	\$150
GM	5.7	350	2 Bolt Main, Vortec	96-04	880	Any	\$200
GM	5.7	350	4 Bolt Main, Vortec	96-04	880	Any	\$200
GM	5.7	350	Aluminum Block	97-04	Any	Any	\$225
GM	5.7	350	4 Bolt Main, Aluminum Heads, LT1	92-97	Any	Any	\$100
GM	6.0	364	Aluminum Block	04-15 Trucks/SUVs	Any	Any	\$600
GM	6.0	364	Gen 3, cast Iron Block, NO VVT	00-07 Trucks/SUVs	184/364/561	3317	\$125
GM	6.0	364	Gen 4, cast Iron Block	2008+ Trucks/SUVs	181/182	364/823/821	\$450
GM	6.0	366	Big Block, 1 PC Crankshaft, TBI	91-96 Heavy Duty Trucks	183/298/299/311	140/933	\$125
GM	6.2	381	Aluminum Block	Gen V	Any	Any	\$900
GM	6.2	381	Aluminum Block	Gen IV	Any	Any	\$800
GM	6.6	400		CHEVY	Any	Any	\$200
GM	6.6	400	CAST BLOCK ALUM HEADS	L8T GEN V	Any	Any	\$800
GM	7.0		2014+		Any	Any	\$500
GM	7.4	454	2 Piece seal, carbureted	75-90 Heavy Duty Trucks	Any	Any	\$400
GM	7.4	454	One piece seal, flat cam	91-02 Heavy Duty Trucks	Any	Any	\$300
GM	7.4	454	One piece seal, roller cam	96-02 Heavy Duty Trucks	Any	Any	\$400
GM	7.5	455		OLDSMOBILE	Any	Any	\$200
GM	8.1	496		01-06 Heavy Duty Trucks	Any	Any	\$400
GM	8.2	500		70-76	Any	Any	\$150
Honda	1.6		VTEC	98-02 Accord, Civic, HRV	D16Y8	Any	\$75
Honda	1.6				B16A2/B16A3	Any	\$150
Honda	1.8				B18C1	Any	\$150
Isuzu	2.6			88-97 Trucks	4ZE1	Any	\$100



KB Cores Engine Long Block List OCTOBER 2025

www.kbcores.com

800-822-2673

Make	Liter	CID	Description	Application	Block Casting #	Head Casting #	Long Block Price
Kia/Hyundai	1.4			2015+	Any	Any	\$90
Kia/Hyundai	1.6			2015+	Any	Any	\$90
Kia/Hyundai	1.8			2015+	Any	Any	\$100
Kia/Hyundai	2.0			2015+	Any	Any	\$100
Kia/Hyundai	2.4			2015+	Any	Any	\$100
Kia/Hyundai	2.7		Crank must be good	2015+	Any	Any	\$100
Kia/Hyundai	3.3		Crank must be good; plastic valve cover	2015+	Any	Any	\$125
Kia/Hyundai	3.5		Aluminum block only	2015+	Any	Any	\$125
Kia/Hyundai	3.8		Crank must be good; plastic valve cover	2015+	Any	Any	\$125
Mazda	2.0		RWD only	83-88 Truck	FE/F8	Any	\$125
Mazda	2.2		RWD. 8 Valves	88-93 Truck	F2	Any	\$125
Mazda	2.3		FWD, Aluminum, turbo		Any	Any	\$125
Mazda	2.6			88-95 Truck	G6	Any	\$125
Mitsubishi	2.6		RWD only	83-88 Truck	4G54	Any	\$100
Nissan	2.4		12 Valves, SOHC	89-97 Truck only	KA24E	Any	\$200
Nissan	2.4		16 Valves, DOHC, 2000+	00-04 Truck only	KA24DE	Any	\$200
Nissan	2.5		RWD only	02-11	QR25	Any	\$200
Nissan	4.0			05-15	VQ40	Any	\$100
Pontiac	5.7	350			810/986/500	Any	\$150
Pontiac	6.6	400			557/988/914/ 640/500	Any	\$200
Pontiac	7.5	455			Any	Any	\$300
Subaru	2.5		Turbo	06-15	EJ25	025/V25	\$125
Suzuki	1.3		16 Valves, SOHC	98-04	Any	Any	\$60
Suzuki	1.6		16 Valves, SOHC, RWD	99-02	Any	Any	\$90
Suzuki	1.6		16 valves, SOHC, FWD	2003+	G16A	Any	\$60
Suzuki	2.0			99-08	J20	Any	\$125
Suzuki	2.4				J24	Any	\$125
Toyota	2.4		Fuel injected, pear shape exhaust ports		22R	Any	\$100
Toyota	2.4		Fuel injected, round exhaust ports		22R	Any	\$100
Toyota	2.4			02-10	2AZ-FE	Any	\$100
Toyota	2.4				2RZ	Any	\$100
Toyota	2.7			04-14 Truck only	2TR-FE	Any	\$200
Toyota	2.7			95-02 Truck only	3RZ-FE	Any	\$125
Toyota	4.0			01-13 SUVs/Trucks	1GR-FE	Any	\$400
Toyota	4.0			Land Cruiser only	3F	Any	\$200
Toyota	4.5		I-6	93-97 Land Cruiser only	1FZ-FE	Any	\$200
Toyota	5.7		Must have all covers		3UR	Any	\$400

Diesel Engines - All diesels must be complete and have injectors, pump, turbos, intake, all covers.

Make	Liter	CID	Description	Application	Block Casting #	Head Casting #	Cutout Price
Cummins	3.9		Mechanical fuel pump only		Any	Any	\$400
Cummins	5.9		COMMON RAIL 2004+		Any	Any	\$600
Cummins	5.9		6BT 12 Valves, must have inline pump		Any	Any	\$1,000
Cummins	5.9		24 Valves, NO BLOCK CASTING 53		Any	Any	\$300
Cummins	6.7		Front Gear Drive. Deduct for Allison Transmission	MUST HAVE ENGINE TAG - 2007+	Any	Any	\$800
Cummins	6.7		Rear Gear Drive. Deduct for Allison Transmission	MUST HAVE ENGINE TAG - 2004+	Any	Any	\$500



KB Cores Engine Long Block List OCTOBER 2025

www.kbcores.com

800-822-2673

Make	Liter	CID	Description	Application	Block Casting #	Head Casting #	Long Block Price
Cummins	6.7		2014+; CPL 3617/3619/8345/8412		Any	Any	\$950
Cummins	8.3		Late block.		Any	Any	\$300
Ford	4.5		Diesel, Powerstroke	2006-2009	ECZ	Any	\$150
Ford	6.0	365		02+ F-Series, E-Series, Excursion	Any	Any	\$200
Ford	6.4				Any	Any	\$650
Ford	6.7	408		2008+ F-Series	Any	Any	\$350
Ford	6.7	408	12mm motor mount	2014+	Any	Any	\$600
Ford	7.3				Any	Any	\$175
GM	6.2				Any	Any	\$175
GM	6.5		Side turbo only, 13mm main bolts		Any	Any	\$200
GM	6.6		LB7 Duramax, 01-03, MUST HAVE FRONT SUMP OIL PAN!		Any	Any	\$250
GM	6.6		LLY Duramax, 04-05, MUST HAVE FRONT SUMP OIL PAN!		Any	Any	\$350
GM	6.6		LBZ/LMM Duramax, 06-10, MUST HAVE FRONT SUMP OIL PAN!		Any	Any	\$350
GM	6.6		LGH/LML/L5PXL25 Duramax, 2011+ MUST HAVE FRONT SUMP OIL PAN!		Any	Any	\$900
International	6.0				Any	Any	\$175
International	6.4				Any	Any	\$550
International	7.3	DT444			Any	Any	\$175
Isuzu	3.9				4BD2T	Any	\$250
Isuzu	5.2				4HK1	Any	\$250
Isuzu	5.9				6BD1T	Any	\$250
Isuzu	6.6				Any	Any	\$300